

ABSTRACT

A device, for forming a vessel body, which has an open top negative mold, a ring-like lid member for the negative mold with an inside diameter which is smaller than an open top diameter of the mold, a cylindrical rotary trowel which is mechanically fixed to move against an inner surface of the mold within a predetermined range and is at least longer in length than a height of an inner wall surface of the vessel body to be formed, and a trowel drive for rotating the rotary trowel.